



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3914-1**  
**Job Sheet 172598**



**Part No:** D3914-1

**Job Qty:** 10 ea

**Part Name:** Rib



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/20/18

**Job Tracking No:**

**Due Date:** 2/28/18

**Created By:** Daniel Labonte

**Type:** Stock

**Description:**

**Note:** DWG REV D SHEET 5 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD verf:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 10 Ea  | 2/27/18    | 2/27/18  | 0.00      | 0.00    | Start Up Large Fab-5  |           | DC 2018-02-21 |
| 100   | Large Fab          | 10 pcs | 2/28/18    | 2/28/18  | 0.00      | 2.24    | Large Fab 8           |           | DC 2018-02-21 |
| 110   | QC                 | 10 pcs | 2/28/18    | 2/28/18  | 0.00      | 0.00    | QC6                   |           | DC 2018-02-21 |
| 120   | Packaging          | 10 pcs | 2/28/18    | 2/28/18  | 0.00      | 0.00    | Packaging3 Large Fab  |           | DC 2018-02-21 |
| 130   | QC21-SA            | 10 Ea  | 2/28/18    | 2/28/18  | 0.00      | 0.00    | QC21                  |           | DC 2018-02-21 |

Part Op 100 - 1- Cut tube as per dwg D3914 2- debur and remove identification markings  
Descriptions: 120 - LOCATION: WA004

DAS  
21  
9-80

FEB 23 2018

### Job BOM

| Part / Item      | Component Name            | Quantity     | Operation             | Container |
|------------------|---------------------------|--------------|-----------------------|-----------|
| M304TS0.750W.049 | 304 Sq Tube .75X.75X.049W | 80 ft (8 ea) | 90-Start up Operation | 5031853   |

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated |
|-----------------------|------------------|----------|-----------|-----------|
| 90-Start up Operation | M304TS0.750W.049 | 80       | 495       | 0         |

### Part Specifications

Specifications could not be found.

96 450

Plex 2/20/18 3:22 PM dart.labonte.danie



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**Container No: S044083**



**Part: D3914-1**

**Job No: 172598**

**Serial No/Batch: S044083**

**Revision: D3914**

**Inspector:**

**Master Unit 001060**



**Job No: 172598**